

## **Instructions for 1-2 Place Canoe/Kayak Trailer**

### **Trailer frame is at least a three person Lift.**

1. Lay box down with the blue dot facing up, then conduct an inventory of parts. See Picture #1 for reference
2. Place the trailer on stands that are 18” in height, so you can mount the axle. See picture #2 for reference
3. **Mount Axle.** Find bag labeled axle bolts and nuts (All bolts and nuts are in the cardboard box). Place the axle underneath the trailer, ensure spring with clip is facing toward the front of the trailer, see picture #3 for reference. Axle will be marked saying which side of springs is facing front. Bolt shackle links on axle to shackles on trailer with 9/16” x 3” bolts (Bolts with **Red paint**). Tighten down the nut until it can't tighten anymore. Then loosen the nut one full revolution. You should be able to move bolt freely. The head of the bolt will be facing out from the trailer and the nut will be on the inside of the frame. See Picture #4 for reference. Use a 7/8” socket for nut and 13/16” wrench for bolt.
4. **Place tires on axle.** Lug nuts are in a bag labeled Lug nuts. (10 total). Put tire on with air valve stem out. Tighten down all five lug nuts per tire with 50-75 lbs of torque. See picture #5 for reference. Use 13/16” socket.
5. **Mount fenders.** Find the bag labeled fender bolts and nuts. Each fender has been marked “RIGHT SIDE” and “LEFT SIDE”. Put the fender marked “LEFT SIDE” on the side of the trailer marked “LEFT SIDE” and put the fender marked “RIGHT SIDE” on the side of the trailer marked “RIGHT SIDE”. Use four 3/8” x 3” bolts (bolts with **green paint**) per fender. When you bolt the fenders put one bolt with the nut on the inside of the trailer frame and the other bolt with the nut on the outside of the trailer frame. See picture #6 for reference. Use 9/16” wrench and socket.
6. **Bolt on tongue.** Find the bag labeled tongue bolts. Line up holes on tongue with angle iron underneath the trailer. Use (2) 1/2” x 4” bolts (bolts with **orange paint**) in the bag labeled tongue bolts and nuts. Run the bolts all the way through the two holes and tighten nuts until the nuts can't be tightened anymore. See picture #7 for reference. Once the tongue is bolted on, pull flat four wiring plug through tongue

and tie it around the tongue handle. Use  $\frac{3}{4}$ " wrench and socket for tongue bolts and nuts.

**7. Coupler.** Put on 2  $\frac{1}{2}$ "x4" bolts on as shown in Picture 8. Find the bag labeled coupler bolts. The bolts and nuts are color coded **yellow**.

**8. Mount Jack stand with wheel.** Mount the jack stand on the driver side of the trailer. Make sure the jack stand is right behind the tongue handle. Reference photo #9 jack stand picture.

**9. Bolt on spare tire.** Spare tire mount is a 2"x3" tube with two bolts on it, this is welded on the tongue, and bolts are painted blue. Find bag labeled spare tire nuts and washers. Washer and nut are color coded **blue**. Put tire on the bolts then put washer on and tighten the nut down until tight. Use a  $\frac{3}{4}$ " socket.

**10. Canoe/Kayak Racks.** There are two canoe racks one with a "R" on it for REAR rack and one rack with a "F" on it for FRONT canoe rack near the tongue of the canoe trailer. TIP: If you spray WD-40 in the pockets it helps the racks slide in easier. Each c rack has two canoe/kayak pockets that it slides into. See pictures #10 and #11 for reference. After placing racks in their pockets, insert pins into pockets (picture 12).

**11. Canvas Cover** First step is to insert the two aluminum bows into their pockets, see picture #13 for reference. Then, look on the inside of the canvas (see picture #14), it will be labeled FRONT...for front of trailer. Place that section on the front of the trailer, then start at a tie down point in the rear right corner and work your way back to your starting point, tightening the rope on the "J" hooks along the way.

- If there are any questions please call us at (651)-464-2889. We will be glad to assist you!

- Thank you for your order!